



Machinery

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Rotolito Pioltello

Via Sondrio, 3
20096 Pioltello (MI), Italia



► SHEET-FED OFFSET

Koenig&Bauer Rapida 164

120,5x164 cm

5 colour units

Koenig&Bauer Rapida 164

120,5x164 cm

4 colour units

Koenig&Bauer Rapida 106

74x106 cm

10 colour units, perfecting 5+5 colours

In-line coating

Koenig&Bauer Rapida 106

74x106 cm

5 colour units

In-line coating

Koenig&Bauer Rapida 145

106x145 cm

5 colour units

In-line coating

► TIMSONS

Timsons T133

137,2 cm width x 133,3 cm cut off - 2 units

Correct grain: 16,5x21 cm (96 pages)

Cross grain: 21x29,7 cm (48 pages)

► DIGITAL WEB PRESSES

HP T390 Inkjet Web Press with HDNA

762 mm wide (30" wide)

4 colours inkjet technology

Muller Martini Sigma Line in-line folder

HP T480 InkJet Web Press with HDNA

1067 mm wide (42" wide)

4 colours inkjet technology

Manroland Foldline VPF 211 in-line folder

Rotolito Pioltello

Via Sondrio, 3
20096 Pioltello (MI), Italia

► DIGITAL SHEET-FED

Indigo 100k

53x74 cm

Printing speed up to 6.000 sheets/hour

4 colours Liquid ElectroInk Technology

► PAPER CONVERTING AND FINISHING

Varnish and lamination

Machine for lamination Steinemann 72x102 cm

Machine for UV gloss/mat offline varnish paperplast,
size 102x142 cm

► BINDING LINES

4 x Muller Martini paperback lines

1 Pantera for short runs, 1 Corona 21 stations, 1 Corona
12 stations, 1 Corona 15 stations

Hot Melt & PUR, Frontero for cover with flaps

Rotolito Cernusco

Via Brescia, 53/65
20063 Cernusco S/N (MI), Italia



► WEB OFFSET

Lithoman IV – 48 pages

146 cm width x 124 cm cut off

4 colour units

In-line spine gluing. Trimming on three sides

Lithoman IV – 48 pages

146 cm width x 120 cm cut off

4 colour units

In-line spine gluing. Trimming on three sides

Lithoman IV - 48 pages

146 cm width x 120 cm cut off

5 colour units

In-line spine gluing. Trimming on three sides

Double folder, long grain and cross grain with in-line saddle stitching

3 x Lithoman IV - 72 pages

198 cm width x 120 cm cut off

4 colour units

In-line spine gluing. Trimming on three sides

In-line saddle stitching for tabloid folder

► WEB OFFSET

Rotoman - 16 pages

95,6 cm width x 62 cm cut off

5 colour units

In-line spine gluing. Trimming on three sides

Lithoman IV - 80 pages

206 cm width x 120 cm cut off

4 colour units

In line spine gluing. Trimming on three sides

In-line saddle stitching for tabloid folder

KBA 618 V5 - 48 pages

145 cm width x 124 cm cut off

5 colour units

V5 variable folder long grain and cross grain

KBA 618 V5 - 48 pages

145 cm width x 124 cm cut off

4 colour units

V5 variable folder long grain and cross grain

Rotolito Cernusco

Via Brescia, 53/65
20063 Cernusco S/N (MI), Italia

► BINDING LINES

Saddle stitch

6 saddle-stitch lines from 4 to 6 stations

► LOGISTICS

Paper Cube

Software interface with Rotolito MIS

Storage up to 25.000 Tons of paper

FIFO

Rotolito Capriate

Via San Fermo, 30/32
24042 Capriate S. Gervasio (BG), Italia

► BINDING LINES

Cutting

2 x linear cutter machines with automatic load and unload

Folding

9 x folding lines Stahl and MBO

Gathering

Kolbus gathering line 24 stations

Sewing

5 x gathering & sewing lines
Meccanotecnica: 12, 16, 18, 20, 24 stations
maximum speed 300 stitches/minute
per single sewing head

Paperback

Muller Martini Corona 12 stations, hotmelt & PUR
Bolero 15 stations, hotmelt & PUR

Hardcover

Bolero line with Diamant casing in line
System Binder with Kolbus casing in line
Flex Binding machine

► LOGISTICS

Dynamic warehouse for multi-depth Stocking/picking with pallet shifting forklift

Warehouse measures:
height 8,5 mt x length 58,9 mt x width 23,9 mt
Capacity 3300 pallets in 80x120 or 100x120 format
Number of incoming/outgoing missions 26+26/h

Nava Press

Via Ernesto Breda, 98
20126 Milano (MI), Italia



► SHEET-FED OFFSET

Heidelberg XL 106

75x106 cm
10 colour units + UV and double acrylic varnish
Perfecting (5+5)
UV, LED and traditional inks

Heidelberg XL 106 Low Energy

75x106 cm
6 colour units + UV and acrylic varnish
UV, LED and traditional inks

Heidelberg XL 105

75x105 cm
6 colour units + UV and acrylic varnish
Perfecting (2+4)
UV, LED and traditional Inks

Heidelberg XL 75

55x75 cm
8 colour units + UV and acrylic varnish
Perfecting (4+4)
UV, LED and traditional Inks

► DIGITAL SHEET-FED

HP Indigo 15000

Printable area 53x74 cm
7 colours Liquid ElectroInk Technology
Printable substrate: matt 70/400 g/sqm, glossy
90/400 g/sqm. Thickness 75/450 pt

► DIGITAL SOLUTIONS

FlatbedPlotter SwissQPrint Impala 3

200x250 cm
LED – UV - 6 colours

Nava Press

Via Ernesto Breda, 98
20126 Milano (MI), Italia

DESIGN AND PROTOTYPING

Digital Cutting Zund
130x160 cm

GLUING MACHINE

Hot melt gluing machine
70x100 cm

Vinilic gluing machine
70x100 cm

2 x Vinilic gluing machine
50x70 cm

KBA AL PRO 90
Vinyl linear gluing and automatic bottom, plasma system, hhs reader, anti-fouling, colour control

SH 60 GOTIAN
Vinyl linear gluing, 2 gluing guns

PETRATTO METRO 78
Folder glue with 2 hot guns for the production of flat or spine envelope

PAPER CONVERTING AND FINISHING

Protek Unico TT
Digital Plotter for cutting, creasing and milling, size 205x305 cm

2 x Typographic Die Cutter-Hot Stamping
23x35 cm and 33x45 cm

1 Typographic cylinder Die Cutter-Hot Stamping
56x77 cm

Hot Stamping Rabolini
80x120 cm

Hot Stamping Saroglia
56x74 cm

Die Cutter Titan
80x120 cm

Bobst SP-E 102
Automatic Die Cutter 72x102 cm

Autoplaten Bobst 1260E
Automatic Flatbed Die Cutter 92x126 cm

Bobst BMA SP 102
Automatic Die Cutter-Foil Stamping 72x102 cm

Rotolito Varese

Via Cherso, 2
21100 Varese (VA), Italia

► TIMSONS

2 x Timson 165

165,1 cm width x 135 cm cut off – 1, 2 and 4 units

Correct grain : 12,9x19,6 cm (160 pages)

Correct grain : 12,9x26,3 cm (120 pages)

Cross grain: 19,6x26,8 cm (80 pages)

2 x Timson 182,9

182,9 cm width x 148 cm cut off – 1, 2 and 4 units

Correct grain : 14x21,6 cm (160 pages)

Correct grain : 17,7x29,3 cm (96 pages)

Cross grain: 22x29 cm (80 pages)

Cross grain: 17,5x24 cm (120 pages)

Cross grain: 14,4x24 cm (144 pages)

Rotolito Romania

Șoseaua Cernica, 61
077145 Pantelimon Ilfov
Bucarest, Romania



► SHEET-FED OFFSET

Roland 708

72x102 cm
Paper introduction both in sheet and reel
8 colours, perfecting 4 + 4

Koenig&Bauer Rapida 162

120,5x162 cm
4 colour units

Koenig&Bauer Rapida 164

120,5x164 cm
5 colour units

Koenig&Bauer Rapida 105

72x105 cm
4/5 colour units

► BINDING LINES

Cutting

2 x linear cutter machines with
automatic load and unload

Folding

10 x folding lines Stahl and MBO

Gathering

3 x gathering & sewing lines

Paperback

Wholenberg Vento 12 stations
Champions 8 stations
Kolbus 530 16 stations

Hard Cover

Kolbus KM70
CT100 for children books
2 x hardcover machines with round corners
Flex Binding machine

Rotolito Romania

Șoseaua Cernica, 61
077145 Pantelimon Ilfov
Bucarest, Romania

► PACKAGING

**2 x loose-wrapping and thermo-wrapping
automatic machines**

Flow-pack wrapping machine

Assembling line

Automatic multi-spot glue application (for
collections with backing board and other options)

**Machine for lamination of corrugated board with
printed material – display lamination machine**

100x140 cm

Die-cutting (displays)

100x140 cm

Agnd Artigrafiche&Diaries

Via delle Gere, 5
24040 Pognano (BG), Italia

► SHEET-FED OFFSET

Koenig&Bauer Rapida 162

120x160 cm

4 colour units (4+0/2+2)

Koenig&Bauer Rapida 145-4

105x145 cm

4 colour units (4+0/2+2)

► BINDING LINES

Sewing

Smyth 150 line, 12 gathering stations up to 350mm length with 1 sewing head

Gathering & sewing line Meccanotecnica with 21 stations and 2 sewing heads

Folding

6 x folding lines Stahl and MBO

3 x Trim&Perf SCS for perforation of folding sections

Cutting

2 x Linear cutter machines with one automatic load and unload

Cutting machine Pasquato for rolls of covering materials

Kolbus cardboard cutting machine

HardcoverDiamant Muller Martini casing in line with trimmer, ribbon and round corners with SCS Corner Trim

2 x Kolbus Casing in line for small sizes – from 7x10cm

PaperbackKolbus KM 491 with 16 stations, hotmelt, trimmer and endpaper gluing

Cover machine

Kolbus DA270

Kolbus DA370 with round corners station

Corner Master SCS for round corners for covers

Embossing machines

2 x embossing machines PE 312 and PE344